



## SEPTEMBER 2006 WEBSITE REPORT

### WINDSOR CASTING

Presently production schedules as follows The Block commodities are running between a two and three day operation at approximately 650 shipped block a day. These number will decrease the on a regular basis the closer we get to WCP closure.

Crank commodity are running on a five day operating pattern but due to poor quality and productivity were are running limited overtime. The poor productivity and quality is a direct result of poor management. EG - Maintenance, training and reduction of manpower.

Melting continues to be an issue in regards to the 60 hr law. The concern in melting is that these jobs are qualified and takes up to 18 months to become qualified. This will be an issue until WCP closure.

Training, Health and Safety Training is on a schedule for completion by years end. We continue to struggle with our Union Awareness training. Presently we are trying to complete our O5 course. An alternate trainer has been added to the system which should solve this issue.

And so the Foundry Fumes!

Paul Durocher  
Plant Chairperson  
Windsor Casting